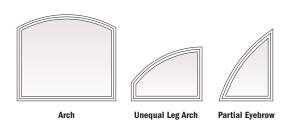
## **400 SERIES** SPECIALTY WINDOWS



## **Custom Arch Windows**



Andersen offers even greater design flexibility with customdimensioned arch, unequal leg arch and partial eyebrow windows. Custom arch windows can be designed using one of 10 standard radii, further expanding the existing line of 90 standard sizes of Andersen\* arch windows.





16' (4877) Radius for Joined Combinations

Custom arch shapes and sizes are specially constructed to be used in combination with other Andersen windows, including casement, awning, double-hung, gliding and Flexiframe\* windows, and hinged or gliding patio doors.

Andersen grilles are available for most styles and sizes. Contact your supplier for availability.



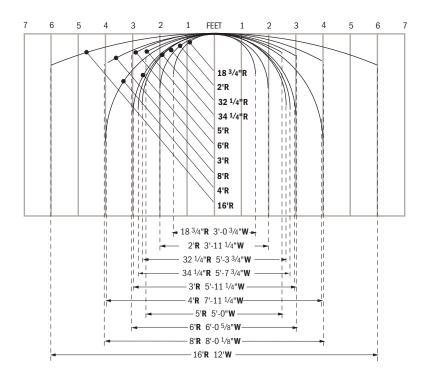
Renaissance Colonia

## **Design Criteria**

Listed below are some factors that must be considered when deciding on a custom arch size and shape. For specific design criteria, joining instructions and order information, contact your Andersen supplier.



- · Do all calculations in inches to 3 decimal places
- · Order extension jambs along with window for correct sizing
- · All units are fixed
- Maximum standard glass area of 60 sq. ft. or 5.57 m<sup>2</sup>
- Ten standard radii: 18 <sup>3</sup>/<sub>4</sub>" (476), 2' (610), 32 <sup>1</sup>/<sub>4</sub>" (819), 34 <sup>1</sup>/<sub>4</sub>" (870), 3' (914), 4' (1219), 5' (1524), 6' (1829), 8' (2438), 16' (4877)
- Maximum radii: based on available radius piece length; contact supplier for specific information
- Maximum equal leg arch unit width: 36 <sup>3</sup>/<sub>4</sub>" (399) for 18 <sup>3</sup>/<sub>4</sub>" (476) radius to 12' (3658) for 16' (4877) radius
- Maximum unequal leg arch unit width:
  18 <sup>3</sup>/<sub>4</sub>" (476) for 18 <sup>3</sup>/<sub>4</sub>" radius to 11'-2" (3404) for 16' (4877) radius
- Maximum partial eyebrow unit width:  $18\ ^{3}/^{4}$ " (476) for  $18\ ^{3}/^{4}$ " radius to  $11^{\cdot}$ -5  $^{1}/^{2}$ " (3493) for  $16^{\cdot}$  (4877) radius
- Only one dimension, height or width, can exceed 7'-0" (2134)
- No height dimension greater than 12'-0" (3658)
- No leg dimension less than 6" (152)



Standard Radii and Maximum Unit Width for Custom Arch Windows

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Dimensions in parentheses are in millimeters.