





> The Complete
Basement Entrance



Experience. Innovation.

800.854.9724 WWW.BILCO.COM



The PermEntry Basement Entrance adds sales appeal and value to any home by providing convenient, direct access to basement areas. The product consists of a precast concrete stairwell and BILCO basement door that is delivered and installed on your foundation by a BILCO dealer.

PermEntry®



PermEntry Benefits

- Adds building code compliant emergency egress.
- Provides direct access to mechanical equipment, reducing traffic and damage to the main level of the home.
- Allows large furniture, bulky appliances and patio furniture to be easily moved into basement areas.
- Creates additional living space and saleable square footage.
- $\bullet\,$ The PermEntry system works well on any new or existing concrete foundation.



- Holes for the special high-strength bolts are drilled through foundation.
- Facing surfaces are coated with self-sealing butyl resin strip sealant for a watertight seal. The PermEntry precast stairwell is then lowered into position onto the foundation footing.
- Precast stairwell is secured prior to backfill through foundation wall using built-in steel anchors.
 On a block or precast foundation, a permanent steel support is installed on a concrete slab underneath the precast unit.







- Precast in one piece.
- Thoroughly vibrated for maximum density.
- Manufactured to rigid specifications for controlled high quality.
- A performance-proven product.
- Can be installed on poured concrete and concrete block foundations.
- Thousands installed since 1960.
- Satisfies IRC 2015 Building Code requirements for emergency egress in finished basements.

BILCO Basement Door

- Rugged heavy gauge steel construction (Also available in no maintenance polyethylene construction).
- Neat and trim appearance.
- Lift assistance for ease of operation.
- Flanged, weather resistant construction.
- Slide bolt locking mechanism (Optional keyed lock kit available).

BILCO Basement Door Models







Classic Series - Primer Finish

Classic Series - Powder Coat Finish

Ultra Series - Polyethylene

Powder Coat Finish Colors

BILCO Classic Series steel basement doors are now offered with a factory-applied polyester powder coat finish. The polyester resin provides a durable, weather-resistant coating. Cured at higher temperatures than most wet coatings, the result is a tougher and chip-resistant coating, providing both a decorative and protective finish.

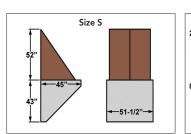


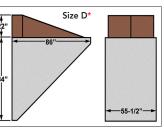


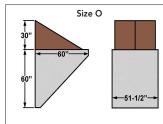
Powder coated basement doors can be ordered with a keyed lock kit. This option allows you to conveniently lock and unlock the basement door from the outside.

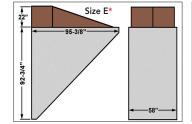
Pre-Installation Requirements:

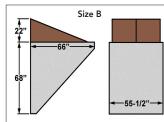
- Provide truck access to within 10' of the center of the PermEntry unit.
- 2. Foundation footing and opening should be LEVEL, PLUMB and SQUARE.
- 3. Width of opening in foundation wall should be 40" maximum for all sizes.
- 4. Ensure proper soil drainage at base of unit. A footing drain to daylight is recommended.
- When foundation is backfilled, leave minimum work area for PermEntry installation as shown.
- Basement floor or equivalent slab should be poured in the concrete wall.
- 7. Hold foundation tar coating back minimum 12" each side of opening.

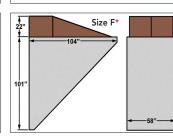


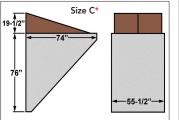












| PermEntry Size | Footing to Grade |
|----------------|------------------|
| S | 35" – 41" |
| 0 | 52" - 58" |
| В | 59" - 66" |
| C* | 67" – 74" |
| D* | 75" – 82" |
| E* | 83" – 91" |
| F* | 92" – 99" |

* Optional Ultra Series Door available for sizes C, D, E and F only.

How to Measure:

- 1. Determine the measurement from the finished grade to the foundation footing.
- 2. Refer to table and details above to select the proper size. Top of casting should be a minimum of 2" above finished grade.
- 3. Double check your pre-installation requirements and check site to determine that there is proper truck access to and from the PermEntry installation site.



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- Commercial Access Products Fire Protection Products Safety Products
- Basement Access Products Basement Egress Products

The BILCO Company Phone: 800.854.9724 Fax: 740.455.3400

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| Licensed Dealer | | |
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Add Basement Living Space to Your Home

Experience. Innovation.

Residential Products

- Basement Doors
- Egress Window Wells

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Basement Doors

Basement doors are ideal for access to basement storage areas and for moving large items into finished basement areas. The wide opening allows storage items such as deck and patio furniture, and large items such as pool tables and furniture, to be easily moved in and out of a basement. Doors meet IRC 2023 building code requirements for emergency egress in finished basement living areas and feature weather resistant construction.



Classic Series

Steel Sided

Features:

- Patented gas spring lift assistance for improved operation
- Baked-on Sherwin Williams primer provides durable base for finish paint
- Slide bolt locking mechanism (optional keyed lock kit available)
- Flanged construction and J-channel header shed water and prevent binding due to ice and snow, permitting all-season use
- BILCO also offers a basement door weatherstrip kit and keyed lock kit. (See page 11 for all basement door accessories)

Skip the paint!

Order your door prefinished to match your home. The factory-applied polyester resin finish provides a durable, weather-resistant coating and eliminates the need to paint your door after installation.

(See page 4 for more information)





Skip the paint!

Order your door prefinished to match your home. The factory-applied polyester resin finish provides a durable, weather-resistant coating and eliminates the need to paint your door after installation.

(See page 4 for more information)

For use on existing masonry sidewalls.

Classic Series

Type BR Sloped Wall Door

Features gas spring lift assistance and an easy to install design.

Features:

- Heavy-duty steel construction
- Designed with a flat frame for ease of installation
- Gas spring operators and supplemental coil springs counter-balance the door leaves for easy, one-hand operation
- Baked-on Sherwin Williams primer provides durable base for finish paint
- Flanged construction and J-channel header shed water and prevent binding due to ice and snow, permitting all-season use
- Available in three standard sizes and extension panels and foundation plates are available to accommodate virtually any areaway dimension
- BILCO also offers a basement door weatherstrip kit and keyed lock kit. (See page 11 for all basement door accessories)



Basement Doors

Powder Coat Finish

BILCO Classic Series steel basement doors and Classic Series Type BR Sloped Wall Doors are offered with a factory-applied polyester powder coat finish. The polyester resin provides a durable, weather-resistant coating. Cured at higher temperatures than most wet coatings, the result is a tougher and chip-resistant coating, providing both a decorative and protective finish.

- Eliminates the need to paint the door after installation
- Offers a superior finish to conventional paint
- Makes the BILCO door durable, attractive and extremely scratch-resistant
- Retains exterior color longer
- Finish process is environmentally friendly and virtually pollution-free
- Powder coated extension panels and foundation plates are also available

Classic Series Steel Sided





















White

Classic Series Type BR Sloped Wall Door





Grey







Green







White





Wood grain texture



Louver and screen side panel window inserts

Available in Size C only

Ultra Series

Features:

- Corrosion-resistant, high-density polyethylene construction is ideal for shoreline areas and corrosive environments
- Simulated wood design
- Pleasing driftwood color
- Will not rust and never needs painting
- Interchangeable side panel inserts allow homeowners to add light and/or ventilation to their basement areaway
- Motion dampers provided for safe and controlled door operation
- Slide bolt locking mechanism



Basement Doors

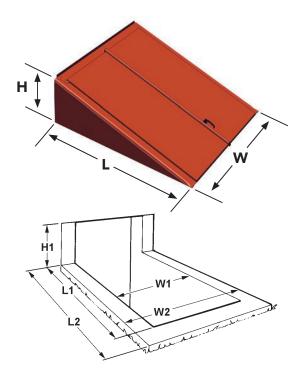
Basement Door Measuring Guide

Follow the instructions below to calculate the proper size door for your areaway. An electronic version of this sizing guide is also available at BILCO.com. Please contact BILCO if you are unable to find a standard door to fit your areaway.

Areaway — Flat Foundation

Ultra Series and Classic Series Doors

- 1. Discard your old door and measure (in inches) the dimensions of the areaway foundation.
- 2. Measure dimension W1, the inside width, and dimension W2, the outside width of the areaway foundation walls. Record your dimensions below and make the calculation shown.
- 3. Measure dimension L1, the inside length, and dimension L2, the outside length of the areaway foundation walls. Record your dimensions and make the calculation shown.
- 4. Measure dimension H1, the height from the top of the areaway foundation to the top of the opening in the house foundation.
- 5. Select the door from the table to the right with a width between W1 and W2 and length between L1 and L2.



Basement Door Dimensions

| Door | Width | Length | Height | Door Opening | | |
|------|-----------------|-----------------|-----------------|--------------------|-------------------|--|
| Size | (W) (inches) | (L) (inches) | (H) (inches) | Length (inches) | Width (inches) | |
| В | 51 | 64 | 22 | 60 | 44 | |
| C* | 55 | 72 | 19½ | 67 | 48 | |
| 0 | 47 | 58 | 30 | 58 | 40 | |
| SL | 51 | 431⁄4 | 52 | 60 | 44 | |

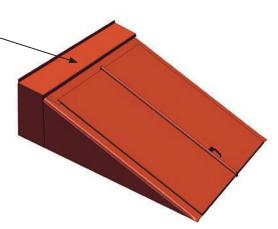
^{*}Ultra Series Doors are available in Size C only

Extension

Record your foundation dimensions here

| Width | | | | | |
|-----------|--|--|--|--|--|
| W1 + 4" = | | | | | |
| W2 = | | | | | |

Extensions are available to increase the door length for Size C Ultra and Size C Classic Series doors. Classic Series extensions are available in 6", 12", 18", 24" and 30" lengths and two or more can be mounted back to back to increase the door length. Ultra Series extensions are available in 6" and 12" lengths and two extensions can be combined to increase the door length.



Areaway — Sloped Masonry

Type BR Sloped Wall Door

- 1. Discard your old door and measure the dimensions of the areaway foundation as shown below.
- 2. Measure dimension W1, the inside width, and W2, the outside width of the foundation sloped sidewalls. Walls may not be uniformly spaced, so check at several points for the narrowest dimension.
- 3. Measure dimension L1, the inside length, and L2, the outside length of the areaway foundation.
- 4. Using table below, select a model whose inside door width is equal to or more than W1 and less than W2.

Examples: W1 = 38" - Select BR-2 W1 = 44" - Select BR-3

NOTE: BILCO Foundation plates are available to reduce the width of your foundation opening.

5. Select a door length that is at least 2" longer than L1 and no longer than L2. NOTE: BILCO Extension Panels are available to increase the length of the basement door. See below for more information.

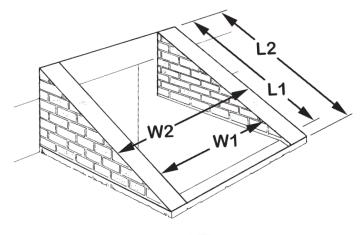
Record your foundation dimensions here

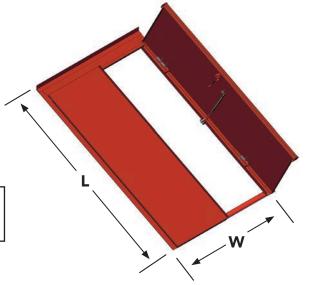
Sloped Wall Basement Door Dimensions

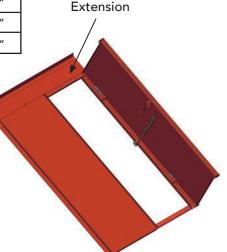
| | Door Width | | Door Length | | | | | |
|-------|------------|----------|-------------|---------|---------------------------------|---------|---------|--|
| Model | | | Inside | Overall | Overall - With Extension Panels | | | |
| | Inside | Overall | | | 6" Ext | 12" Ext | 18" Ext | |
| BR-1 | 36" | 43-3/16" | 58" | 65-1/8" | 70-1/8" | 76-1/8" | 82-1/8" | |
| BR-2 | 40" | 47-3/16" | 60-1/4" | 67-5/8" | 72-5/8" | 78-5/8" | 84-5/8" | |
| BR-3 | 44" | 51-3/16" | 67-3/8" | 74-1/2" | 79-1/2" | 85-1/2" | 91-1/2" | |

*Extension panels must overlap the door's head panel by at least 1".

Extensions are available to increase the door length in 6", 12", and 18" sizes. Two or more extensions can be overlapped to make longer extensions. Note: Extension panels must overlap the door's header panel by a least 1". Refer to table above for door lengths with extension panels.









Window Wells

BILCO window well systems add natural daylight and ventilation to basement rooms, making them as warm and comfortable as any area in the home. Window well systems meet IRC 2023 building code requirements for emergency egress and are constructed of non-corrosive materials for many years of maintenance free service.







Heavy duty molded panels feature a structural foam core for added strength and rigidity

ScapeWEL®

Window Well System

Features:

- · Step design aids emergency egress and can be landscaped with plants or flowers for added visual enhancement
- High-density polyethylene molded construction will never rust, rot, or change color and is UV-stabilized for long life
- · Attractive driftwood color complements basement interior and blends with any architecture
- Easily cleaned with standard household cleaners
- Available in a number of sizes to accommodate virtually any foundation height



StakWEL®

Single modules work well with utility windows Modular Window Well System

Features:

- Modular system provides corrosion resistant performance at "steel-like" prices
- High-density polyethylene molded construction will never rust, rot or change color and is UV-stabilized for long life
- Unique "Grip/Step" design features convenient handle and gusseted step to meet emergency egress requirements
- Neutral driftwood color and pebbled interior finish will complement the interior of any home
- Overlapping ribs and tabbed inserts lock module together to form a cohesive assembly
- Modular system can be used on foundations of ten foot and greater in depth



Window Wells

Selecting the Proper Size

Step 1:

Measure or calculate dimension (A) as shown in the detail on the right based on the site's grade conditions and foundation height.

Step 2:

Determine the required window well side panel height by performing this simple calculation:

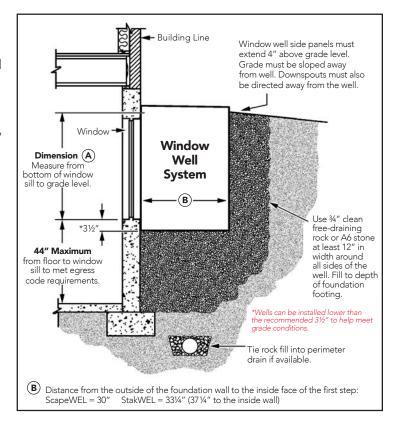
Required Side Panel Height = Dimension (A) + 7½"

From the table below, select the closest height that will meet the site conditions.

Step 3:

Once the side panel height has been determined, read across and select the desired window width. With the window size selected, read across to select the proper window well and cover.

Note: Both StakWEL® and ScapeWEL® models satisfy building code requirements for emergency egress.



Standard Sizes and Model Numbers

| ScapeWEL® Window Well System | | | | | | | | | | |
|------------------------------|---------|-----------------|----------------------------------|-------------------|---------|-----------------|---------------|---------------|------------------|--|
| | No. of | Inside Width | Projection from Foundation | Side Panel Height | | | Maximum | | Ontinual | |
| Model No. | Tiers | | | | With Ex | With Extension* | | w Width | Optional Dome | |
| NO. | (steps) | | | Standard | Height | Model No. | Wall Mount | Buck Mount | Cover | |
| 4048-42 | 2 | 42" | 41" | 48" | Х | Х | 42" | 38" | 4042C | |
| 4048-54 | 2 | 54" | 41" | 48" | Х | Х | 54" | 50" | 4054C | |
| 4048-66 | 2 | 66" | 41" | 48" | Х | Х | 66" | 62" | 4066C | |
| 4862-42 | 3 | 42" | 49" | 62″ | 81" | 3019-42 | 42" | 38" | 4842C | |
| 4862-54 | 3 | 54" | 49" | 62" | 81" | 3019-54 | 54" | 50" | 4854C | |
| 4862-66 | 3 | 66" | 49" | 62″ | 81" | 3019-66 | 66" | 62" | 4866C | |

X - Not Available

StakWEL® Modular Window Well System Heiaht Projection Optional Model Based Inside Kevhole Dome No. on No. of Width Centers Foundation Cover Modules (1) = 21"54" 401/4" stkwl-c stkwl (2) = 36¾" 54" 401/4" stkwl-c stkwl $(3) = 51\frac{3}{4}$ " 54" 401/4" stkwl-c 58" stkwl (4) = 67 %" 54" 58" 401/4" stkwl-c $(5) = 82\frac{1}{2}$ 54" 401/4" stkwl-c stkwl 58" (6) = 97%" 54" 401/4" stkwl-c

Note: StakWEL Window Wells cannot be used with 60" wide windows. Use ScapeWEL model for this window size.

Window Well Dome Cover Option

Limits the accumulation of snow, leaves and debris. Constructed of polycarbonate, this high impact cover is UV-resistant and designed for durability and long life.

Note: For applications with a casement window, the well must be installed so that it is above the top of the window for a dome cover to be utilized.



ScapeWEL Dome Cover



StakWEL Dome Cover

^{*}Extensions are only available for 3-tier window well models. Note: The distance from the outside of the foundation wall to the inside face of the first step is 30".

Basement Accessory Products

Keyed Lock Kit

With a BILCO basement door lock, a simple turn of the key opens the door from the outside, providing convenient access to basement storage areas, workshops, playrooms and utility rooms. The lock kit is designed for homeowner installation and is supplied with a template and complete instructions for quick, easy installation. Watch our on-line installation video.



Foundation Plates

Used in both new and retrofit applications, foundation plates improve an areaway's appearance, cover rough masonry, reduce the inside areaway width, or provide side support in corner installations. Formed plates are constructed of prime-painted steel and are available with an optional powder-coat paint finish (see available colors on page 4). Foundation plates are 84" in length and are available in 5", 8", 11" and 14" widths.





Stair Stringers

Stringers are available for all size BILCO basement doors. Constructed of heavy gauge galvanized steel, stringers are ideal for replacing existing wooden basement steps. The removable tread design allows bulky items to be easily moved into the basement for storage.

Standard Sizes

| Basement | Stair Stringer | | | | | | |
|----------|----------------|-----------------|---------------------|--|--|--|--|
| Door | Model | Stringer Length | No. of Stair Treads | | | | |
| Size SL | Size SL-SS | 34%″ | 4 | | | | |
| Size O | Size O-SS | 51¾″ | 6 | | | | |
| Size B | Size B-SS | 59¾″ | 7 | | | | |
| Size C | Size C-SS | 68%" | 8 | | | | |

Multiple stringers can be used together and extensions (SZ-E-SS) are also available for non-standard areaways. Extensions are 25¼" in length and add 3 stair treads.



Weather Strip Kit

BILCO's new weather strip kit is easy to install and includes a series of gaskets specifically designed to seal the intricate shape and areas of a basement door. The kit is supplied with complete installation instructions and the only tools required are tin snips or large scissors. Simply trim the materials as instructed to match your specific door model (possibly even other brands of steel basement doors) and enjoy your well-sealed areaway. Watch our on-line installation video.





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- Basement Access Products Basement Egress Products

North American Sales

United States

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Classic Series Basement Doors



Build a Better Basement

Now available with factory-applied powder coat finish

BILCO Classic Series steel basement doors are now offered with a factory-applied polyester powder coat finish. The polyester resin provides a durable, weather-resistant coating. Cured at higher temperatures than most wet coatings, the result is a tougher and chip-resistant coating, providing both a decorative and protective finish.





Product Features

- Easy to Operate... Gas Spring lift assistance provides smooth, easy, one-hand operation and prevents the doors from slamming closed.
- Weathertight... Sheds water, keeps areaway dry and free of debris.
- Rugged... Heavy gauge steel and sturdy concealed hinges ensure all-season operation and lasting service.
- Secure... Slide bolt lock and internal mounting flanges make your home safe and secure. Keyed lock kit available (see page 2 for more information).

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TYMAN group

Matching foundation plates with a powder coat finish are now available.



NEW! Powder coated basement doors can be ordered with a keyed lock kit. Doors are pre-punched with lock kit mounting holes for easy installation.

Enjoy the convenience of locking and unlocking your basement door from the outside.



Advantages & Standard Features:

- Offered in six standard colors (see chart on right) with a textured finish
- Available on our most popular steel sided doors, sizes B and C, and extension panels
- Offers a superior finish to conventional paint
- Makes the BILCO door durable, attractive and extremely scratch-resistant
- Is ideal for exterior applications
- Retains exterior color longer
- Process is environmentally friendly and virtually pollution-free



Due to the printing process, colors shown approximate as close as possible to the actual paint colors.

The BILCO Company | P.O. Box 1203, New Haven, CT | 800-854-9724 | email: residential@bilco.com



StakWEL® Window Well Systems



Affordable Window Wells

Don't Have to Be an Eyesore

- Priced competitively with standard, corrugated metal window wells
- The ideal replacement for rusty metal window wells. High-density polyethylene construction will never rust, rot or discolor
- Allows natural daylight and ventilation into lower-level living areas. Soft earth tone color complements the basement interior and blends with the landscaping on any home
- Satisfies section R310.2 of the International Building Code (IRC 2015) for emergency egress
- Unique "Grip/Step" design features a convenient handle and gusseted step to aid egress

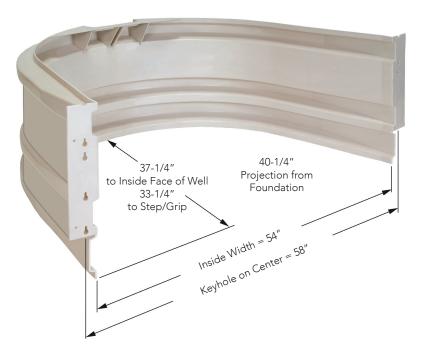
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StakWEL® Window Well System

Sizes and Dimensions



One Module and Cover does it all!

Fast and easy to install modular system

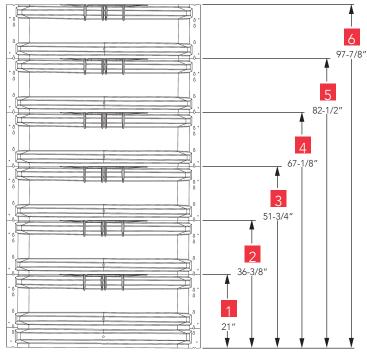
- Modular system can be used on foundations of up to ten feet and greater in depth
- Single modules work well with 16", 20" & 24" utility windows
- 54" standard width for simplified installation
- Easy-to-install system features modules that simply slide together to create the required window well height
- Versatile mounting flanges are designed for attachment to a standard window buck or directly to the foundation wall
- Window well system drains directly into a home's perimeter foundation drain without piping or special materials Ideal for both new construction and remodeling projects

Optional Dome Cover



Limits the accumulation of snow, leaves and debris. Constructed of polycarbonate, this high impact cover is UV-resistant and designed for durability and long-life. Dome is designed to withstand a 40 PSF load and is supplied with quick release hold-down clips.

IMPORTANT: When using a dome cover with a casement window, the window well must be installed so that it is higher than the top of the window so that the cover will not interfere with the window operation.



Simply select the number of modules to determine the assembled well height.

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an ⊿mesbury Truth company

Keyed Lock Kit Makes Basement Access Even Easier

Enjoy the convenience of locking and unlocking your basement door from the outside, providing easy access to basement storage areas, workshops, playrooms and utility rooms. Install a BILCO keyed entry lock and save the trip into the basement to lock or unlock the door. The door can also still be locked and unlocked from the inside, by simply pushing the slide bar into position to lock it or pushing the handy release lever to open the door. The lock kit is designed for homeowners and is supplied with a template and complete instructions for quick and easy installation.

Standard Features & Benefits:

- Rugged construction safely secures the basement areaway
- Corrosion resistant finish and hardware ensure trouble-free operation and long service life
- Special cylinder cap keeps keyway clean, dry, and useable in all kinds of weather
- Gaskets and self-locking fasteners provide a secure, weathertight installation
- Can be installed in 30 minutes or less





The keyed lock kit is available for all Classic Series (steel) basement door models and fits most competitor doors as well. It is not currently available for BILCO Ultra Series doors at this time.

Visit www.BILCO.com to purchase your lock kit online and learn more about other basement door accessory items.

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Install Your Basement Door Lock Kit in 6 Easy Steps





1. Attach template to door



2. Punch and drill holes in door



3. Insert lock cylinder and attach to door with nut provided



4. Insert and secure handle to exterior of door



5. Attach lock assembly to mounting bracket using bolts and nuts provided



6. Attach lock/bracket assembly to door using bolts and nuts provided

For complete installation instructions, please visit www.BILCO.com.

Ultra Series Basement Door



The Beauty of a Wooden Door, Without the Work.

Made from high-density polyethylene and engineered to exacting specifications, the Ultra Series door provides safe and code-compliant basement access, weather-tight performance and easy operation —

all with virtually no maintenance.

The Ultra Series door will never rust, rot or need painting. It's simulated wood texture and pleasing driftwood color will complement almost any home's exterior, and interchangeable side panel inserts allow homeowners to easily add light or ventilation to their basement areaway.

Light-weight and easy to install, the Ultra Series is ideal for both new construction and replacement applications.



THE BILCO COMPANY

New Haven, CT 06505 (203) 934-6363 • Fax (203) 931-4365 • www.bilco.com

Imagine...
What Bilco can do for your basements

Ultra Series Basement Door







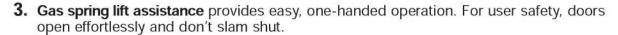


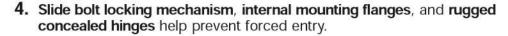


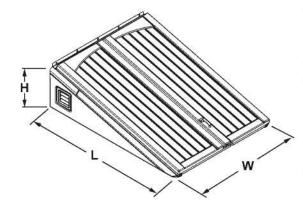




- 1. Corrosion-resistant high-density polyethylene construction will not rust; never needs painting. Simulated wood construction and pleasing driftwood color complements the exterior of virtually any home.
- 2. Interchangeable side panel inserts allow light or ventilation for basement areaway, enhancing visibility or reducing the likelihood of condensation.







| | Width (W) | | | Leng | Height (H) | | | |
|------|-----------|-----|----------|------|------------|-------|----------------|------|
| Size | | | Standard | | | | With Extension | |
| | inches | cm | inches | cm | inches | cm | inches | cm |
| С | 55 | 140 | 72 | 183 | 84 | 213.5 | 19.5 | 49.5 |

Size C doors and 12" (30.5 cm) extensions are only available at this time

Specifications

Bulkhead door to basement shall be Bilco Ultra Series size C [and 12" (30.5 cm) extension, if required]. Door panels shall be constructed of high-density polyethylene and have a wood design and texture molded into the panels. Hardware shall have a polyester powder coated finish and all fasteners shall be zinc-plated and chromate sealed for corrosion resistance. Basement door sill strip shall be constructed of extruded aluminum and an EPDM rubber header gasket shall be supplied for weathertightness. Door panels shall be equipped with gas spring lift assistance for easy, one-hand operation and a slide bolt locking mechanism for areaway security. Installation shall be in accordance with manufacturer's instructions.



For more information, log on to www.bilco.com or call (800) 854-9724



Color Chart BILCO Classic Series Basement Doors with powder coat paint finish

an Amesbury Truth company



Disclaimer: BILCO has selected neutral colors to complement the exterior of any home. This color chart is for reference only and is not to be used for exact color matching. Shades may vary due to the color and resolution of a computer screen and/or the output of a color printer. BILCO is not responsible or liable for color matches made with this color chart. Please refer to the RGB values under each swatch for exact colors.

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